International Advanced Research Centre for Powder Metallurgy & New Materials (ARCI)

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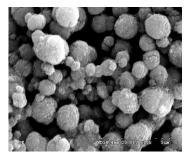
Multifunctional Titania Microspheres for Self Cleaning Applications

Overview

A novel titanium dioxide based material has been developed at ARCI for self cleaning application. The titania particles are micrometer in size but possess all the special properties due to nanostructure. This drastically minimizes any risk related to nanotoxicology and still provides all the benefits of nano size which makes it safe for processing, handling and use. Micron sized titania spheres are prepared by self assembly of rutile phased titania nano rods as a major part and decorated with particles of anatase phased titania and silver or silver chloride on its surface. This structure and morphology gives rise to multifunctionality such as self cleaning, antimicrobial, UV protection and brightener. This product has been proved for its high efficiency in "Self Cleaning" property. This technology was transferred to one Indian Industry and successfully commercialized for textile applications. The same material can be extended to many other applications.

Key Features

- Titania microspheres suspension in water at neutral pH
- Efficient photocatalyst
- Anti-bacterial
- UV absorber
- Visible light reflector
- Simple and scalable chemical synthesis
- Novel process for which patent is applied

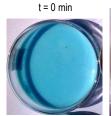


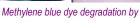
SEM Image of Titania Microspheres

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Potential Applications

- Self cleaning textiles
- Air purification
- Water purification
- Organic effluent treatment
- Additive to exterior building paint for self cleaning walls





- photocatalytic activity
- 2 wt% TiO2 suspension 0.48% Methylene Blue
- Exposed to morning sunlight

IPDI* 2 3 4 5 6 7 9 1 Short listing **Activities** Basic Research to Coupon Check Prototype Check Reassessing Initiate Support in level testing possible repeatability/ repeatability/ feasibility (IP. technology concepts and stabilizing prove testing in understanding applications technical consistency real-life consistency competition transfer production at coupon at prototype of underlying feasibility stimulated conditions technology, scientific for targeted conditions commercial) level level application principles Status

Technology Readiness Level

10

- Self cleaning and other properties validated at lab scale Scale-up upto 200 g per batch production established at lab scale
- Successfully commercialized for textile application

Major Publications

- Indian Patent No. 282988: Improved method of producing highly stable aqueous nano titania suspension, Neha Yeshwanta Hebalkar and Tata Narasinga Rao
- Patent pending: Improved process for the preparation of bi-functional silica particles useful for antibacterial and self cleaning surfaces, Neha Hebalkar, Tata Narasinga Rao, Application No. 3071/DEL/2010
- Indian Patent No. 291408: Method of producing multifunctional, self assembled, mixed phse titania spheres, Neha Hebalkar, Tata N. Rao